



Land Rover Parts & Accessories

accessories

LAND ROVER DISCOVERY

This section includes our range of Accessories suitable for the Land Rover Discovery. We also include accessories which suit popular modifications to Discovery vehicles - so don't think it's a mistake if you see something that doesn't usually fit original vehicles, because you can bet that someone has a modified vehicle it will fit.

You'll also see some items are photographed on other Land Rover vehicles - this is simply because we didn't have a Discovery to hand when the photographer called in - so just make sure you use the right reference number when ordering or check with one of our expert staff who will be able to advise on correct fitment.

PARTS: Bearmach produces vehicle-specific catalogues listing our vast range of parts suitable for all Land Rover vehicles - make sure you get the latest edition for your particular vehicle.

NOTE: Manufacturers parts numbers are used for reference purposes only.



Certificate No. RS20282

Every Land Rover model range ever made has been developed and improved continuously during its life cycle - and the Discovery has been the epitome of this philosophy. Development has always focussed on upgrading the technical specification to enhance off-road capabilities and performance and to broaden the vehicle's appeal.

The Discovery model range, launched in 1989, was designed to compete in the burgeoning leisure segment of the 4x4 market. Initially only available in 3 door configuration yet it competed well in the family car market with its comfortable ride and an interior designed by Sir Terence Conran. But just a year after launch the 5 door model became available and fuel injection replaced carburettors.

The Discovery utilised a Range Rover chassis and featured coil sprung live axles at the front and rear. Both diesel and petrol versions were available - a turbocharged four cylinder 2.5 litre, 200Tdi diesel engine and the tried and trusted 3.5 litre V8i petrol engine. The driveline consisted of the LT77 5-speed manual gearbox and an LT230T transfer gearbox.

1994 saw more noticeable improvements with a redesigned exterior, including new headlamps, and design enhancements to the interior. The 300TDI engine was introduced and ABS was now available. The R380 gearbox was introduced and automatic transmission was available with the diesel engine models.

As the 90s wore on competition got stiffer but Land Rover had "Project Tempest" underway - this culminated in 1998 with the introduction of "New Discovery" - now known as Series 2. The new car kept its strongest elements like the distinctive bodyshape but vital improvements in handling and build quality were addressed.

However, it was the all new TD5 engine that epitomised the quality of the Series II and the petrol V8 version was just as revolutionary. Hill Descent Control was fitted as standard and options included Active Cornering Enhancement and Self-Levelling Suspension.

The biggest leap in technology yet took place in 2004 with the launch of the Discovery 3 - but that's another story...

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FRONT END PROTECTION

OEM SOFT PLASTIC 'A' BARS

These bars are as fitted as original equipment. They offer robust vehicle protection as they are a steel frame construction covered in a thick rubber coat to absorb impact. More pedestrian friendly than other bars. Easily fitted to the following models.

DISCOVERY 2

- STC50021 – Soft 'A' Bar to fit Discovery 2 pre 03MY
- STC53174 – Soft 'A' Bar to fit Discovery 2 after 03MY
- STC50020 – Soft Full Bar to fit Discovery 2 pre 03MY
- STC53173 – Soft Full Bar to fit Discovery 2 after 03MY
- STC53181 – Metal Front Lamp Guards to fit the full bar STC53174



SEE OUR FULL RANGE OF WINCHES IN THE 4x4 ESSENTIALS SECTION

WINCHING EQUIPMENT

For the serious off-roader a winch can be an essential part of the kit. Bearmach stocks a wide range of winching accessories with winch plates to suit all models and fitments. **See it all on pages 160-167**



WINCH MOUNT

Chassis mounted winch plate to suit Discovery will take 6,000 or 8,000lb Warn winches. Fits discreetly and with only minimum cutting of spoiler required. To fit Disco 89-98

BA 2144 – Discovery chassis mounted winch plate



DISCREET WINCH PLATE

Suits Discovery 2. Zinc plated finish, accepts Warn 6000/8000 or XD9000 winches. No drilling required but requires removal of wire mesh in spoiler and some cutting of spoiler. To suit Disco 99 – 04

(not compatible with Come-Up brand)

BA 176 – Discovery Discreet Winch Plate

TUBULAR WINCH MOUNT BUMPER

Now available for Discovery 1 and 2
see page 167 for full details



BUMPER WITH INTEGRATED WINCH MOUNT

Made of 6mm steel folded plate and polyester coated. No drilling or modification required other than the removal of the front spoiler. The integrated bumper is fully compatible with the Bearmach aluminium sump guard (BA 083A).

BA 175 – Bumper with Integrated Winch Mount

The BA 175 can take the following winches: Warn 6000 or 8000 "M" and "Mx" series; XD 9000 and the Superwinch X6 & X9 as well as all the T-Max range (not come-up winch). Does not suit the Husky winch.



BA 199

WINCH BUMPER [DISCO 2]

Made from 6mm folded steel and powder coated for a durable finish. Designed specifically for the Disco 2 this winch bumper is extremely strong yet stylish. Front foglights need to be removed or re-positioned to fit bumper. Accepts same winches as BA 175.

BA 199 – Bumper with Integrated Winch Mount 99-04

LAMP GUARDS

Lamp Guards are more than just a cosmetic addition to your vehicle. They help protect your valuable lights from debris thrown up by traffic in front of you, from those inevitable knocks when off-roading or even in the supermarket car park.



BA 104



BA 104A

FRONT LAMP GUARDS (Discovery Facelift Version)

Made of steel and nylon coated, all brackets are nylon coated, all bolts are stainless. The front light guards incorporate a power wash cut out designed to ensure the vehicle's headlamp washers are not impeded. Units can be removed for easy cleaning of headlights.

The steel brackets which fix the lamp guards to the body work, pick up off existing holes, and NO DRILLING is required.

BA 104 Pair of removable Front Lamp Guards to suit Discovery up to 1999

BA 104A Pair of hinged Front Lamp Guards to suit Discovery 2 from 1999 - 2002



BA 147



BA 147S



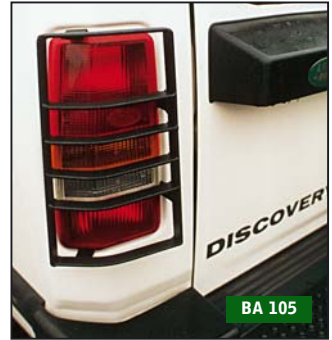
BA 147S

REAR LAMP GUARDS – [DISCO 2]

Our Rear Lamp Guards for the Disco 2 are available in two different styles. Choose from either the Black Powder Coated (High level C pillar lights only) or the Chrome plated Stainless Steel set which also includes protection for the lower bumper lights. To suit Disco 99 - 2004.

BA 147 Disco 2 Rear Lamp Guards (Set of 2)

BA 147S Disco 2 Rear Lamp Guards (Set of 4)



BA 105

REAR LAMP GUARDS

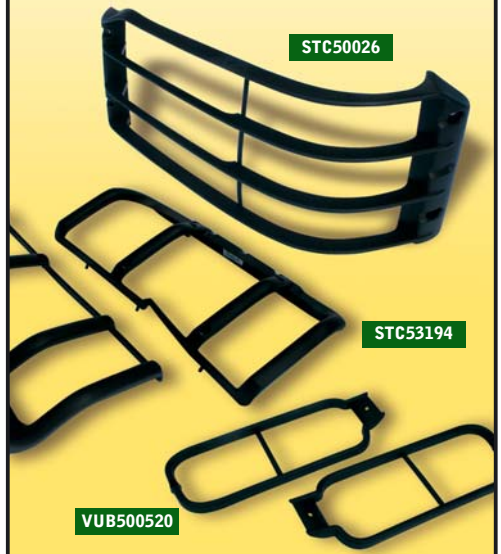
Made from mild steel with a durable, powder coated finish, these rear lamp units fix without drilling, as the brackets slip behind the lamp units. Sold in pairs.

BA 105 – Discovery Rear Lamp Guards

DISCOVERY 2 – Original Equipment

The following range of accessories supplied as original equipment for the Discovery Series 2 from Land Rover – so you can be assured of their quality and design.

- STC50026** Front Lamp Guards in plastic (Set of 2) – up to 03MY
- STC50027** Rear Lamp Guards in plastic (Set of 4) – up to 03MY
- STC53181** Metal Front Lamp Guards to fit the full bar STC53174 (Set of 2) – 03MY on
- STC53194** Upper Rear Lamp Guards in plastic (Set of 2) – 03MY on
- VUB500520** Lower Rear Lamp Guards in plastic (Set of 2) – 03MY on
- STC50243** Spot Lamp Bar, Black Nylon Coated
- STC50244** Spot Lamp Bar, Stainless Steel



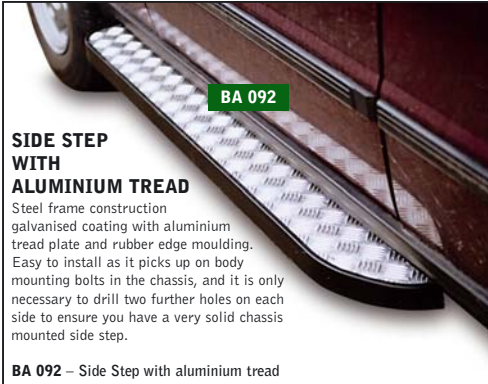
STC50026

STC53194

VUB500520

SIDE STEPS

All Bearmach side steps are designed not only to ease entering and exiting the vehicle, but also help to protect the vehicle from scuffs, dings and other annoying marks picked up through everyday use. Easily fitted to the chassis of the vehicle, with minimal modification (underneath vehicle), the sturdy steps also contribute to the vehicle's appearance.



BA 092

SIDE STEP WITH ALUMINIUM TREAD

Steel frame construction galvanised coating with aluminium tread plate and rubber edge moulding. Easy to install as it picks up on body mounting bolts in the chassis, and it is only necessary to drill two further holes on each side to ensure you have a very solid chassis mounted side step.

BA 092 – Side Step with aluminium tread



BA 100

SIDE STEP WITH RUBBER TREAD

Galvanised steel frame construction with a dimpled, moulded rubber tread inset. Also has a rubber edge moulding. Easy to install as it picks up on body mounting bolts in the chassis, and two holes drilled through the outrigger. (NOT LSE Range Rover)

BA 100 – Side Step with Rubber Tread



BA 100S

STAINLESS STEEL SIDE STEP

Suitable for ALL Discoveries. Made from mirror polished stainless tube and tread plate with a raised anti-slip surface. Two holes to be drilled through outrigger.

BA 100S – Side Step in Stainless Steel



BA 129

ALUMINIUM SIDE STEP

A new style side step to fit the Discovery model. An aluminium extrusion with rubber tread means that this step is light weight, strong and durable.

BA 129 – Aluminium Side Step (Extrusion)



SIDE STEP with MUDFLAPS

A very practical sidestep for the Discovery 2, with rubber tread and with a moulded mudflap integrated into the step at the rear. A high quality original equipment item.

STC50030 – Sidesteps with integrated mudflaps to suit Disco 2



STC50032

DISCO 2 SIDE STEP WITH INTEGRAL MUD FLAP

These OEM side steps are easily fitted to the Disco 2. Manufactured in Stainless Steel these side steps have the added advantage of an integral front mud guard to make a practical and aesthetic addition to your Disco 2.

STC50032 – Side Step for Disco 2

EXTERIOR STYLING

A broad range of accessories to improve the appearance of your Discovery while offering practical protection and improvements.



WHEEL ARCH EXTENSIONS

Fibreglass wheel arch extensions available with or without notches cut out to accommodate the rubbing strips. Supplied in black but can easily be sprayed to match vehicle colour.

NOTE: The photograph shows a similar product fitted to a Range Rover
BA 2066 Wheel Arch Extensions to fit 5 door Disco (without notches)
BA 2067 Wheel Arch Extensions to fit 3 door Disco (without notches)
BA 2066A Wheel Arch Extensions to fit 5 door Disco (with notches)
BA 2067A Wheel Arch Extensions to fit 3 door Disco (with notches)

WHEEL ARCH EXTENSIONS

Fibreglass Wheel Arch Extensions to allow larger wheel and tyre fitments for more effective off-road use. Available in standard and XL sizes. Some cutting of arches and bodywork may be required.

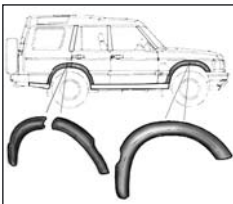
BA 3704 Std Wheel Arch Extension 2 Door Disco 1
BA 3705 XL Wheel Arch Extension 2 Door Disco 1
BA 3706 Std Wheel Arch Extension 4 Door Disco 1
BA 3707 XL Wheel Arch Extension 4 Door Disco 1



WHEEL ARCH EXTENSIONS

These wheel arch extensions are suitable for 3 and 5 door Discoveries. They are made from high impact plastic and are almost unbreakable.

BA 3721 - 50mm Plastic Wheel arch extensions to suit Disco I



WHEEL ARCH KIT

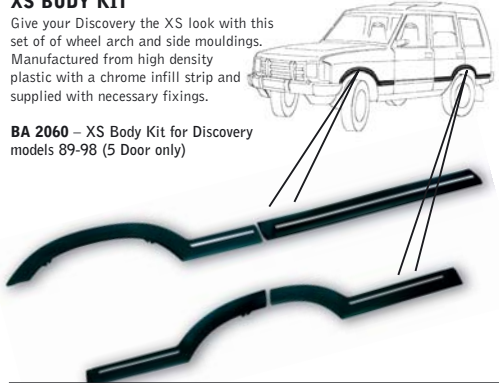
These Wheel Arch extensions are ideal when fitting wheels and tyres which are wider than the bodywork. They fit with any existing side mouldings and are manufactured in a high density plastic. No drilling or cutting required - supplied as an O.E. fit.

BA 2069 - Wheel Arch Kit to suit Disco 2

XS BODY KIT

Give your Discovery the XS look with this set of wheel arch and side mouldings. Manufactured from high density plastic with a chrome infill strip and supplied with necessary fixings.

BA 2060 - XS Body Kit for Discovery models 89-98 (5 Door only)



REAR STEP

Made from heavy gauge steel and bar, zinc plated and yellowed to give an extra durable finish. No drilling required, bolts directly onto crossmember and can be used on most vehicles with tow bars. A very functional accessory. (See the Towing section for drop plates).

BA 172

BA 172 - Rear Step

REAR STEP KIT

Rear Step Kit as fitted as original equipment. Includes hydraulic lift ram and all necessary fittings. (NOT for Disco 2).

RTC9505AC - Complete Rear Step Kit.

SERVICE KIT

This service kit contain all fittings needed to restore the rear step to full working order in the event of the hydraulic lift failing.

RTC9593AA - Hydraulic lift service kit for Disco rear step.



ROOF SPOTLIGHT MOUNTING BAR

Discovery roof light bar, rugged looks and finished in satin black powder coat. Sturdily made from 2" section tubing with laser cut mounting plates. Four mounting points are welded to the bar to fix most popular makes of driving lamps securely in position. (Does not include lights - see pages 148 - 149)

BA 2912 Roof Spotlight Mounting Bar

LAND ROVER DISCOVERY

Parts and Accessories suitable for All Land Rovers from BEARMACH Ltd

SIDE MOULDING – 5 DOOR

No drilling required. Attractive functional accessory to protect and enhance your vehicle.

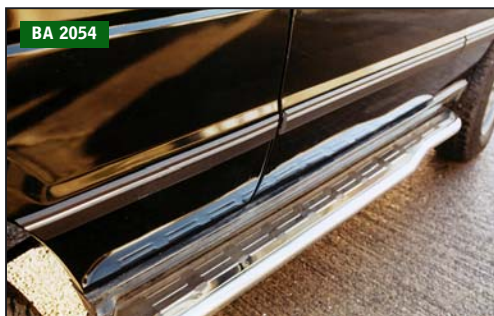
BA 2054/
Side Moulding, 5 Door – Disco 2 only



WIDE SIDE MOULDING

To fit 3 door Discovery. Side mouldings designed to fit on lower side of vehicle. No drilling required. Protects vehicle from car park knocks and stone chips.

BA 2056 – Wide Side Moulding, 3 Door



SIDE MOULDING – 3/5 DOOR

No drilling required. Attractive functional accessory to protect and enhance your vehicle.

BA 2054 – Side Moulding, 3 Door or 5 Door - Disco 1 only

WINDOW MESH GRILLES

These Window Grilles are the ideal answer if you need serious protection to your vehicle's back windows for extreme off-roading or security reasons. Manufactured from pressed steel these grilles are easily screwed into position or rivetted for a more permanent solution.



Photos show similar product fitted to a Defender

BA 2882 – 3 Piece set for rear load area of Discovery.

PERSPEX WEATHER-SHIELDS

Made from perspex, easily fits to passenger and driver's doors to stop rain penetration when on the move. Reduces draughts yet still allows good ventilation.

NOTE: The photograph shows a similar product fitted to a Freelander



- BA 2065** For Discovery up to 1999 (pair)
BA 2065A For Discovery rear doors up to 1999 (pair)
BA 2087 For Discovery 2 (pair)
BA 2087A For Discovery 2 rear doors (pair)



CLEAR INDICATOR KITS

Give your series 1 Discovery a more up-to-date appearance with these clear indicator lenses. Coupled with orange bulbs (supplied) these kits directly replace the existing orange lens and satisfy all legal requirements.

All the following Clear lenses are supplied complete with bulbs.

AMR6511W	300TDi	Front Left
AMR6512W	300TDi	Front Right
PRC9306W	200TDi	Front Right
PRC9307W	200TDi	Front Left
AMR6509W	200/300 TDi	Rear Left (Bumper)
AMR6510W	200/300 TDi	Rear Right (Bumper)

XGB10028	P38 style	Side Repeater
XGB000030	Disco 2	Side Repeater

REPLACEMENT BULBS

- BR 1303A** Indicator Bulbs in Orange – Front & Rear
XZQ100190L Indicator Bulbs in Orange – Side Repeater
BA 5128 Red Bulb suitable for AMR6509W and AMR6510W



MUD FLAPS

Essential equipment to prevent damage from debris thrown up by the tyres and to minimise water spray when driving on-road. Made from a flexible, hi-density rubber, these Kits consist of a pair of Mudflaps plus all brackets and fittings. To fit Discovery models 89-98.

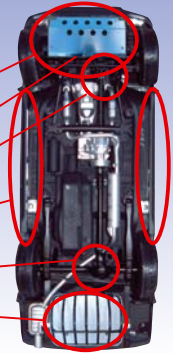
- RTC6820** – Front Mudflap kit
RTC6821 – Rear Mudflap kit

OFF ROAD PROTECTION

If you intend to take your Discovery off-road you really should consider protecting the vulnerable areas underneath the vehicle such as the diff, fuel tank, sump, steering bars etc. Bearmach make a variety of guards to protect such areas and we are constantly up-dating and developing new guards for all Land Rovers. Bearmach underbody protection is designed and manufactured to the highest standards and will give you peace of mind when tackling the roughest terrain.

UNDERBODY VULNERABLE AREAS

- Sump
- Drag Link
- Front Diff
- Sills
- Rear Diff
- Fuel Tank



BA 125

HEAVY DUTY DIFF GUARD

A new style Diff Guard that offers improved protection. Made from 5mm steel and finished in zinc and yellow, this HD diff guard wraps entirely around the diff giving maximum protection. Fits front and rear of all Discos up to 2005. Easy to fit and Zinc plated to resist corrosion.

BA 125 Diff Guard for Discovery 1 & 2 (not LHD)



BA 083B

SUMP GUARDS

Made from Heavy Duty 7 mm Aluminum plate and with 6mm fixing brackets which are zinc coated for extra corrosion resistance. The Aluminum plate has 9 vent holes (38mm dia) to allow for ventilation, and to allow excess water to drain.



BA 083

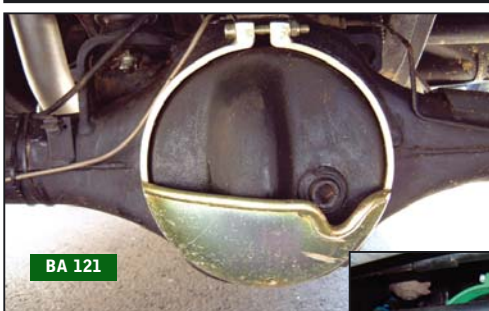
NOTE: The top photograph shows a Sump Guard fitted to a Discovery with a nudge bar fitted and the photograph above shows a Sump Guard fitted to a Defender to illustrate the vent holes

BA 083A Fits Discovery & RR classic (will also fit Disco with integral winch mounting. Will not fit with BA 2029)

BA 083B Fits Discovery & RR classic with nudge bar fitted

NOTE: BA 083B Fits with our own range of nudge bars and A frames only.

NOTE: Bearmach can often prepare protective panels to specific requirements – please phone for details



BA 121

DIFF GUARD

Easy to fit, applicable to all models with standard axles, Zinc plated for corrosion resistance NO DRILLING required.

BA 121 – Diff Guard



BA 121A

FRONT DIFF GUARD

To suit Discovery 2, Zinc plated. Easy to fit, bolt on, no welding or drilling required.

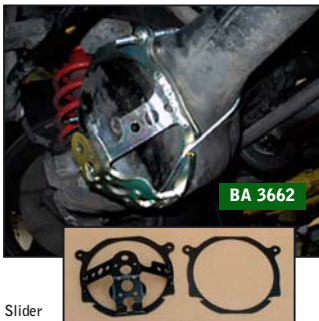
NOTE: The Diff Guard in the photograph is only coloured for clarity

BA 121A – Front Diff Guard

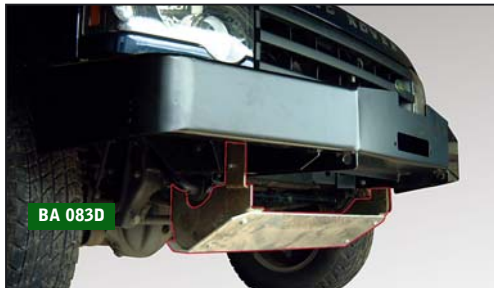
BA 121AS – Front Diff Guard in Stainless Steel

DIFF GUARD and Slider

This easy to fit product will not interfere with ground clearance of vehicle. It is nearly impossible to lose the guard due to its mounting method and one Diff Guard fits front or rear diff housing. All bolts, nuts, washers and instructions are supplied making it easy for the DIY fitter.



BA 3662 – Diff Guard and Slider



STEERING & DRAG LINK PROTECTOR

6mm thick, very high grade, aluminium front steering and drag link protector. Easy to fit, NO DRILLING required, will fit with nudge bars and/or winch plate.

BA 083D – Steering and Drag Link Protector (Disco models 99 - 04)

ALUMINIUM FUEL TANK GUARD

6mm thick, very high grade, aluminium fuel tank guard for Discovery 2. With 2" round drain and ventilation holes. Easy to fit, NO DRILLING required, picks up on fuel tank mounting points.



BA 097 – Fuel tank Guard



STEEL FUEL TANK GUARD

Manufactured in heavy duty 4mm thick, high grade sheet steel with a galvanised finish. Easy to fit, NO DRILLING required, picks up on fuel tank mounting points.

BA 3197 Fuel Tank Guard to suit Disco I with metal tank
BA 3198 Fuel Tank Guard to suit Disco I with plastic tank



BA 2130

RAISED AIR INTAKES

Fitting a raised air intake and wading kit to your vehicle means cleaner air in dusty conditions and improved wading ability in wet or flooded conditions.

VEHICLE	BRAND	
200TDi Disco from JA*	Safari	BA 2125
300 TDi Discovery & V8 3.9 (non ABS)	Safari	BA 2126
Disco 300 & V8 3.9 with ABS	Safari	BA 2126A
Disco2 TD5/V8	Safari	BA 2130
Disco1 up to 94 3.5/3.9V8	Safari	BA 2130A

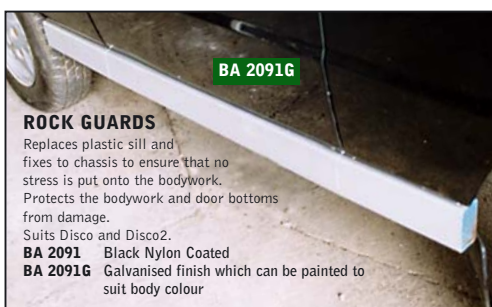
* Some vehicles may need modification due to airbox specification

WADING KITS

These kits include all you need to protect your vehicle when you encounter water on your off-road excursions. They consist breather pipes for axles, gearbox and timing cover.



BA 2167 – To suit 200TDi & 300TDi
BA 2168A – To suit TD5



BA 2091G

ROCK GUARDS

Replaces plastic sill and fixes to chassis to ensure that no stress is put onto the bodywork. Protects the bodywork and door bottoms from damage.

Suits Disco and Disco2.

BA 2091 Black Nylon Coated
BA 2091G Galvanised finish which can be painted to suit body colour



TREE SLIDING ROCK GUARDS

An evolution of our popular rock guards, now featuring side jacking points and extra sliding bar which offers increased protection to bodywork as well as a small step for entry. Available for all the current range in Black coating or Galvanised.

BA 2091T – Black Nylon Coated
BA 2091TG – Galvanised finish which can be painted to suit body colour

ROOF RACKS

Family holiday, major expedition or just too much to put inside the vehicle – a robust roof rack is an essential accessory. Bearmach offer a range of roof racks to suit all pockets and load carrying requirements.



BA 3180



BA 2172

GUTTER MOUNTED ROOF RACK

Roof Rack to suit Discovery I/II. Securely mounts into the gutter of all models including those with roof bars and twin sunroofs. Self assemble black nylon coated construction with stainless steel hardware. Takes up to 50kgs.

BA 3180 – Discovery Roof Rack

ROOF RACK ACCESS LADDER

Roof Rack access ladder to suit Discovery I/II. Black nylon construction. Fits by hooking over rear door. Two holes need to be drilled to secure the bottom of the ladder, by the number plate lamp.

BA 2172 – Discovery Access Ladder

LUGGAGE CARRIER

This Luggage Carrier release features a quick release design. It can be positioned on a wide variety of roof lines. Manufactured from aluminium, light weight, aerodynamic and totally rust free.



BA 3098

BA 3098 (RTC 9476) – Luggage Carrier suitable Discovery

ROOF BARS

Supplied in pairs, these racks are suitable for carrying unwieldy items, such as ladders, and can double up as ski or bike racks with a simple attachment - see below.



BA 3100

BA 3099

BA 3099 Discovery "High Foot" kit – Lockable (Not Disco 2)

BA 3100 Discovery "High Foot" kit – Non-lockable (Fits Disco 1 & 2)

TOWING EQUIPMENT

Towing is a vital function of a 4x4 vehicle yet can present unique problems because of the higher ground clearance. Bearmach offer a comprehensive range of equipment specifically for Land Rover Discoveries

...for Towballs and other Towing Accessories please see pages 157-159

ADJUSTABLE AND FIXED HEIGHT TOWING BRACKETS



The Dixon-Bate range of Adjustable Height towing brackets enables the towing coupling to be easily and quickly adjusted without tools to the right height to suit the hitch height of the caravan.

- ❖ Supplied with all bracketry to fit directly onto the vehicle manufacturers recommended fixing points.
- ❖ Multi-height adjustment.
- ❖ All steel construction.
- ❖ Simple, safe and secure locking mechanism.
- ❖ Adjust height without tools.
- ❖ Standard interchangeable slider.
- ❖ Zinc plated with either bright or black finish.

PART NO	VEHICLE	YEAR/MODEL	TYPE
BA 186	Discovery	Disco up to 98	Adjustable*
BA 186A	Discovery with Coil Spring	98 on	Adjustable*
BA 186B	Discovery with Air Spring	98 on	Adjustable*
BA 194	Discovery	up to 1995	Fixed

* = E Marked



STC50081

BA 195

ELECTRIC WIRING KIT

BA 195 – Universal wiring kit with audible warning

BA 195A – Universal Towing Bypass Relay

ANR3896 – N-Type wiring kit which clips into existing harness for Discovery 1 - (lead only, socket extra)

O.E.M ELECTRIC WIRING KIT for DISCO 2

Simply clips into connections of existing wiring loom.

STC50081 – N-Type wiring kit for Disco 2

LAND ROVER DISCOVERY

Parts and Accessories suitable for All Land Rovers from BEARMACH Ltd



HEAVY DUTY SUSPENSION

Bearmach stocks a wide range of famous names Shock Absorbers suitable for all Land Rovers as well as other essential equipment for power off-roading.



SHOCK ABSORBERS

- MONROE** – Gas Filled shock absorbers that offer an excellent replacement for the Oil originals. Durable and suitable for towing.
- OME** – Originating from Australia, these shock absorbers are used for both on and off-road purposes with an off road bias, and a heavy duty gas capacity.
- KONI** – Adjustable Gas filled shock absorbers to fine tune to the desired specification. Suitable for use in both on and off-road specifications.
- BILSTEIN** - A top-spec shock absorber offering a firmer ride and superior on-road handling.
- PROCOMP** – A very reliable Gas-filled shock absorber for multiple purpose use, and with the capacity for extended travel where required.
- TUFFBACK** – Introducing Bearmach's own range of Tuffback shock absorbers, designed in the Australian outback to offer superior performance and durability. With increased capacity to help with cooling on prolonged use and has the option of extended length. These shock absorbers will offer excellent value for money.
- DeCARBON** – A direct replacement for the oil filled originals with gas, offering a firm ride with on and off-road capability.



STEERING DAMPERS		
Make	Discovery	Discovery 2
O.E.	BR 2255	QHH100001
Armstrong	BR 2255A	
Monroe	BR 2255M	
Decarbon	BA 2247	
Bilstein	BR 2255B	BA 2119E
Procomp	BR 2255P	
OME	BR 22550	QHH1000010
Koni	BR 2255K	

Make	Fill	Extension + Tube type mm	Discovery 89-94		Discovery 94 On		Discovery 2	
			Front	Rear	Front	Rear	Front	Rear
O.E.	Oil		BR 0645	BR 1077	STC2849	STC2850	-	-
Armstrong	Oil		BR 0645A	BR 1077A	STC2849A	STC2850A	-	-
Monroe	Gas	0	BR 0645M	BR 1077M	STC2849M	STC2850M	-	-
Decarbon	Gas	0	BA 2241	BA 2242	BA 2241	BA 2246	BA 2280D	BA 2281D
Bilstein	Gas	0	BA 2122	BA 2119	BA 2122	BA 2119*	BA 2119C	BA 2119D
Procomp	Gas	0-25	BR 0645P	BR 1077P	BR 0645P	BR 1077P*	-	-
OME	Gas	0-25	BA 2120	BA 2121	BA 2120	BA 2121*	BA 2228	BA 2229
Koni	Gas	0-25	BR 0645K	BR 1077K	BR 0645K	STC2850K	BA 2280	BA 2281
OME H/Duty	Gas H/Duty	0-25	BA 2120H	BA 2121H	BA 2120H	BA 2121H*	-	-
Koni	Gas	50	BR 0645KL	BR 1077KL	BR 0645KL	BR 1077KL*	-	-
Decarbon	Gas	50	BA 2249	BA 2250	BA 2249	BA 2250*	-	-
Procomp	Gas	50	BR 0645L	BR 1077L	BR 0645L	BR 1077L*	-	-
Koni Raid	Gas H/Duty	45	BR 0645KH	BR 1077KH	BR 0645KH	BR 1077KH*	-	-
Tuffback	Gas H/Duty	0-50	BA 2502	BA 2503	BA 2510	BA 2511	BA 2500	BA 2501
Procomp	Gas	100	BR 0645XL	BR 1077XL	BR 0645XL	BR 1077XL*	-	-
Tuffback	Gas H/Duty	50-100	BA 2514	BA 2515	BA 2524	BA 2525	BA 2504	BA 2505

BUSH KITS (for pin end only)
BR 0645MK Bush kit to suit Monroe shock absorbers
BR 0645PK Bush kit to suit Procomp shock absorbers

* Removal of bush cups on axle may be required



HEAVY DUTY BLUE SPRINGS

Sold in pairs, these heavy duty springs are the ideal solution for those customers seeking to improve their vehicle's load carrying capacity.

PART NO	POSITION	VEHICLE	HEIGHT INCREASE	RATE	WIRE	HEIGHT
BA 2102	Rear	90/Disco/RR	40mm	295 Lbs	18mm	445mm
BA 2103	Rear	90/RR/Dis/Dis2	20mm	240 Lbs	17mm	413mm
BA 2104	Front	RR/Dis/Dis2	30mm	195 Lbs	16mm	394mm
BA 2105	Rear	Disco	0mm	194 Lbs	16mm	438mm
BA 2106	Front	RR/Disco	0mm	196 Lbs	16mm	368mm

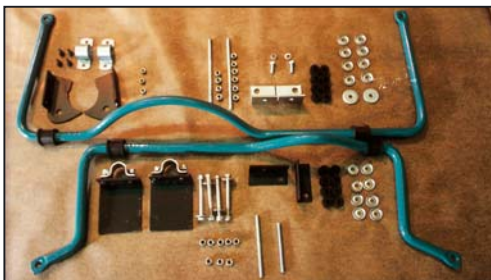
+2" SPRINGS for Discovery 2

BA 2231	Front	Dis2	45mm	208Lbs
BA 2232	Rear	Dis2	45mm	295Lbs

+2" SPRINGS for Off-Road Use

+2" springs to fit standard vehicle but intended for off-road use only (NOT for towing or load carrying).

BM No.	LR No	Position	Vehicle	Height Increase	Rate
BA 2254	ANR 1975+50	Front	Disco 89-98	50mm	149Lbs
BA 2255	ANR3477	Rear	Disco 89-98	50mm	207Lbs



ANTI ROLL BARS

Why not combine the heavy duty springs with our range of special suspension components below.

BA 032	R/R & Discovery Anti Roll Bars, Front
BA 034A	R/R & Discovery Anti Roll Bars, Rear
BA 032D	Spare D Bush Front Set 2 pieces
BA 034D	Spare D Bush Rear Set 2 pieces
BA 032L	Spare Link Bush Set 8 pieces

Rear Anti Roll Bar

Rear Anti-Roll Bar replaces the original and yet is a more heavy duty construction. Improves the handling of your Discovery.

BA 2220 – Replacement Rear Anti-Roll Bar (Heavy Duty)



TWIN SHOCK ABSORBER BRACKETS

These new twin shock absorber brackets will suit all coil sprung models. The front unit consists of top bracket, to take the original shock absorber plus an additional one, and the bottom bracket to support the additional shock absorber.

The rear unit consists of top shock absorber brackets which bolt through the chassis and bottom brackets which weld onto the axle case.

- BA 2156** Single front Tubular Galvanised Shock Tower to suit Disco
- BA 2157** Twin Shock Mount Front Disco (not Disco2)
- BA 2159** Twin Shock Mount Rear Discovery (not Disco2)

When fitting to ABS vehicles a certain amount of modification will be required to move the ABS pump and pipes.



AIR ADJUSTABLE SUSPENSION AID

Designed to fit inside your coil springs. Can be inflated to a maximum of 25psi to maintain the vehicle's carrying capacity without spring sag. No need for expensive spring mods. Kit contains PolyAir cells, inflation line, and cell seats. Ideal for towing and eliminates body roll.

BA 2163 Air Suspension Aid to suit Discovery



BA 2163A Compressor Kit
Vehicle mounted to enable you to inflate or deflate the air springs. Complete with all pipes, low pressure switch etc.



POLYURETHANE BUSH KITS

The fitment of Bearmach Polyurethane Bushes has been developed to give more positive location at pivot or fulcrum points. These suspension components are particularly recommended if you regularly tow or carry heavy loads.

Polyurethane Bushes have been taking over the automotive suspension industry. The urethane elastomers used have the versatility and elasticity of rubber yet with the advantages of rigid plastics and metals.

These bushes have a high capacity to bear tension and compression and have been tested at temperatures from -100°C to +100°C. They are resistant to deterioration and swelling caused by oil, grease or chemicals.



ALL BUSHES AVAILABLE SEPARATELY PHONE FOR DETAILS

BA 2071	P-U BUSH KIT	Disco from 1986-1999
BA 2075	P-U BUSH KIT	Discovery 2 1999-2004
BR 0695P	P-U BUSH	Shock Absorber
BR 1083P	P-U BUSH	Shock Absorber
ANR1721P	P-U BUSH	Bottom Bush Rear Disco 94 on
BR 1754P	P-U BUSH	Top Bush Rear
		Land Rover Equivalent:
BFM 236P	P-U BUSH	Bump Stop ANR4188
BFM 237P	P-U BUSH	Bump Stop ANR4189
BFM 237PE	P-U BUSH	Bump Stop suits front and rear
BR 0374P	P-U BUSH	D Bush NTC7394
BR 0388P	P-U BUSH	D Bush NTC6828
RBX101340P	P-U BUSH	Panhard Rod Bush for Disco 2

CASTER BUSH KITS

Caster bushes allow the axles to remain in their original positions when raising the vehicle (i.e. prevents them twisting). They fit into the radius arms to minimise any stress on steering components. Suitable for Defender, RR Classic and Disco.



BSC 206PC – Caster Bush Kit

SUSPENSION MODS

Ref No	Description	Vehicle
BA 3655	Cranked Rear Trailing Arm For use with suspension lifts. Includes rear polyurethane bushes.	Def/Disco/RR Classic 86 on
BA 3659	Laminate Chassis Plates Welded to existing chassis for increased strength.	Disco/RR Classic

The following Radius Arms are for improved off-road use. Available in standard, 3° or 6° camber correction – for use with 4" lift kits. Bushes not included

BA 3670	Front Radius Arm Std Wide	Def/Disco/RR Classic
BA 3671	Front Radius Arm 3° Wide	Def/Disco/RR Classic
BA 3671R	Front Radius Arm 3° Wide	Def/Disco/RR Classic
BA 3672	Front Radius Arm 6° Wide	Def/Disco/RR Classic

REAR ROSE JOINTED SUSPENSION ARM

For maximum axle articulation these rose jointed trailing arms are the latest products. Supplied with boots for maximum protection against mud and the elements. Will fit existing axle and chassis without further modification.

BA 3676 Rear Rose Jointed Suspension arm

Heavy Duty Adjustable Panhard Rod

Heavy duty, adjustable panhard rod designed to correct axle position when vehicle has had a suspension lift.

Part No	OE No.	Vehicle
BA 3666	NRC9729	To suit RHD Disco I
BA 3668	RB1100040	To suit RHD Disco II to 3A
BA 3667	RB1100030	To suit LHD Disco II to 3A
BA 3669	RB1100090	To suit RHD Disco II 3A to 4A
BA 3665	RB1000100	To suit LHD Disco II 3A to 4A

DISLOCATION CONES

BA 3650	Front pair of Dislocation Cones
BA 3651	Rear pair of Dislocation Cones
BA 3652	Front Spring Retainer Plate (Each)
NTC 6106	Rear Spring Retainer Plate (Each)



REAR SHOCK DROPPER

For lifted vehicles using standard shock absorbers to gain extra axle travel with minimum alterations.

BA 3656 Rear Shock Dropper



AIR TO COIL SPRING CONVERSION

Kit to convert the rear air suspension on Discovery 2 to coil spring configuration. The kit is supplied with springs and all necessary fittings. Please note Diagnostic equipment is required to change the ECU from AIR to COIL.

BA 2230 Discovery 2 Rear air to coil spring conversion

SPECIAL PERFORMANCE EQUIPMENT

You've got the nudge bars, the wheels and tyres and you think you're ready for some serious off-roading... BUT have you got the performance?

In this section Bearmach offer products to improve all aspects of your Discovery from the powerplant to the the brakes and axle.

If you've any queries how you could best set up your vehicle for some serious off-roading or competition – call our experts for some experienced advice.



Make sure you see our range of Power Enhancement Accessories for all Land Rover engines on page 137



PIPERCROSS PERFORMANCE AIR FILTERS

We at Bearmach are pleased to offer this range of Pipercross Performance Air Filters made exclusively to suit all Land Rovers.

Numerous Champion Race and Rally Teams have proven that Pipercross Air filters offer:

- ★ Maximised Airflow
- ★ Increased Acceleration
- ★ Washable and Re-Useable
- ★ Additional BHP
- ★ Extra Torque
- ★ Limited Lifetime Warranty

VEHICLE	Model	Year	BA Number
All models	Cleaning Kit		BA 5800
Various	3.5 V8 Carb	Off Road	BA 5803
Various	V8 Efi	Clamps to MAF	BA 5805
Discovery 1	2.0 16v	09/93 - 06/94	BA 5811
Discovery 1	All variants	06/94 - 98	BA 5811
Discovery 1	2.5 Tdi	10/89 - 10/93	BA 5812
Discovery 1	2.5 Tdi	11/93 - 06/94	BA 5813
Discovery 1	3.9 V8	09/93 - 06/94	BA 5814
Discovery II	All variants	98/04 -	BA 5818



PERFORMANCE FILTERS

- High Air Flow with Excellent Filtration
- Designed to Increase Horsepower and Acceleration
- Ideal for extended use in dirty and dusty off-road conditions
- 10 Year / Million Mile Limited Warranty
- Economical, a K&N Air Filter Will Last the Life of Your Vehicle



REF No	ENGINE
ESR1445K	All 300 TDi engines 94 - 98
ESR4238K	Disco 2 All engines
ESR1049K	92 - 94 TDi
605191K	V8 CARB (Two required per vehicle)
RTC4683K	V8i to 94
BA 2318	3.5/3.9 – Clamps onto mass air-flow meter, modifications to mounting are necessary.
BA 2316	300TDI. (Off Road induction kit) 57I
BA 2317	Cleaning Kit



BA 2321

FRONT MOUNTED INTERCOOLERS

Front mounted, large intercooler to suit defender 200 and 300 TDi - not suitable for air-con vehicles.
Recommended for use with upgraded vehicles - Vehicle should be tuned to gain maximum performance after intercooler is added.

BA 2321 – Front mounted intercooler



FULL SILICONE and STAINLESS TURBO HOSE KIT

Includes all necessary components to replace all existing hoses. Fits with standard and uprated intercoolers (see opposite). Available for:

- BA 2311** - 200 TDi DISCOVERY
- BA 2312** - 300 TDi ALL MODELS

REPLACEMENT SILICONE TURBO HOSES (REPLACES ORIGINAL HOSE ONLY)

Fits standard and uprated intercoolers above. Available for:

- BA 2332** - 200 and 300TDi ALL MODELS
- BA 2334** - TD5 ALL MODELS (some vehicles require shortening of one of the hoses)

EGR BLANKING KIT

Removes the mechanical EGR system from 300 TDi or TD5 - giving improved performance and fuel economy.



BA 2336



BA 2322A

BA 2332A
EGR Blanking kit for 300TDi

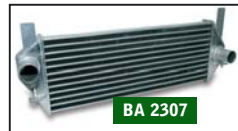
BA 2336
EGR Blanking kit for TD5



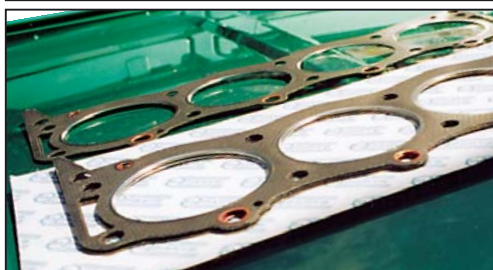
REPLACEMENT INTERCOOLERS

These replacement intercoolers fit in place of the existing original units. They allow the air to be cooled by an extra 50% for a denser charge and result in up to 25% increase in power. Available for:

- BA 2300** – 200TDi DISCOVERY
- BA 2303** – 300 TDi DISCOVERY
- BA 2307** – TD5 DISCOVERY



BA 2307



HEAD GASKETS

- BR 3178C** V8 composite head gasket. To suit 3.5
- ETC7819C** Composite head gasket 1.2mm thick. To suit 3.9 and 4.2 engines.



MALLORY UNILITE DISTRIBUTOR

Accurate timing that's maintenance-free.
These Mallory Unilite distributors give you accurate, maintenance-free ignition timing. Instead of old-fashioned points systems, they have photo-optic LED triggering systems that never vary or wear out. You get increased rpm potential, improved combustion, longer spark plug life, and better cold-weather starting. Hooking one up is a simple 3-wire connection, and they come with your choice of adjustable mechanical and/or vacuum advance, self-lubricating bushings, and a Super-Duty cap and rotor.

- BA 5050** – Mallory Unilite Distributor
- BA 5051** – Mallory Distributor replacement cap
- BA 5052** – Mallory Distributor replacement arm
- BA 5053** – Mallory Distributor replacement module
- BA 5054** – Mallory Distributor Balast (should be fitted with distributor)



V8 DISTRIBUTOR WATERPROOFING KIT

Everything you need to protect the distributor from damp conditions. Includes boots for coil and distributor.

- BA 2840** – V8 Distributor waterproofing Kit.



CAMSHAFTS

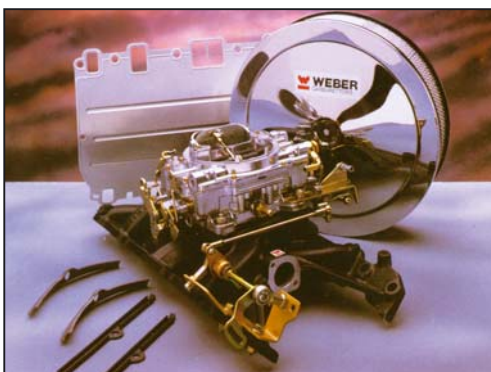
Designed to increase engine power

- BA 2186** - Camshaft to suit V8
3.5/3.9 (+18 - 22BHP)
BA 2187 Camshaft to suit 4.0/4.6

PERFORMANCE CRANKSHAFT DRIVE TRAIN KIT

Consists of forged cam gear, crank gear and heavy duty timing chain. (Does not include Camshaft).

- BA 2179** - To suit 3.5/3.9 V8



CARBURETTOR AND INDUCTION MANIFOLD CONVERSION FOR ROVER 3.5 V8

KIT PART NUMBER - BR 2236

- BR 2236R** - Needle Valve Conversion Kit - Off Road Use
BR 2236F - Replacement Air Filter

BEARMACH is pleased to announce a new complete carburettor and induction manifold kit from WEBER. It is suitable for Rover V8 vehicles equipped with S.U. or Stromberg carburettors from 1970-1987.

The kit features a Weber 4 barrel downdraught carburettor and dual plane induction manifold. The conversion has been developed for improved engine torque and fuel economy.

Although calibrated for Range Rover 3.5 models, it is also suitable for many other Rover V8 applications, and for those wishing to carry out engine tuning modifications. For applications other than Range Rover 3.5 models, calibration changes/adjustments may be necessary.

This conversion can be carried out by a competent D.I.Y. mechanic (with basic tool kit), and comes complete with detailed fitting instructions, covering various models.

The kit comprises of: Carburettor; Manifold; Air filter; Throttle linkage*; Fuel line connections/Fuel filter; Engine breather/pulse air system; Hose connections; All necessary gaskets, seals and fixtures.

*Automatic transmission vehicles will require supplementary kick down linkage kit - PART NUMBER BR 2236/A



STAINLESS STEEL INTERMEDIATE PIPE

Centre exhaust pipe (silencer removed) in stainless steel.

- Discovery
200 TDi **BA 2264***
300 TDi **BA 2263***
TD5 **BA 2261**
V8 98 on **BA 2262**

* Used in conjunction with 2 piece after market systems

PERFORMANCE FLY WHEELS

Performance flywheel. These lightweight performance flywheels come balanced and ready to fit to your tuned V8 engine. Uses 9 $\frac{1}{2}$ " clutch

- BA 2031** - Flywheel to suit V8 engines



CLUTCH RELEASE BEARING

Heavy duty metal clutch release bearing. The metal sleeved clutch release bearing uses the older specification clutch bearing and a metal sleeve to proved increased durability.

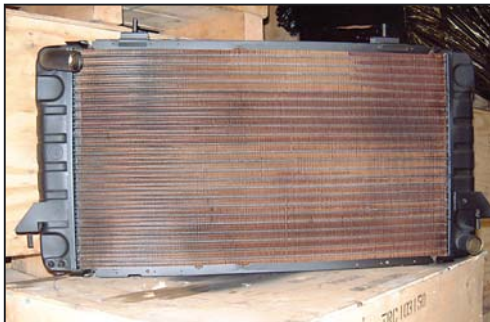
- BR 2295M** - Metal clutch release bearing.

HEAVY DUTY COOLING

4 ROW RADIATOR

A very efficient 4 row radiator that increases cooling by at least 30% over the standard ESR80 unit. Suitable for Classic RR and Disco 1 V8's. Can also be used on Defender vehicles but some modification to the frame is required.

- BR 3131H** - 4 row Radiator



SPECIAL PERFORMANCE EQUIPMENT

— BRAKES



KEVLAR / CARBON FIBRE BRAKE PADS

Bearmach are now able to offer Kevlar/Carbon fibre composite brake pads. These have been tested on our vehicles for a year and we have noticed:

- ❖ NO squealing ❖ LESS Wear on Brake discs ❖
- ❖ 30% Improvement in braking performance ❖

All pads are supplied in sets all fitted with anti-squeal pads and sensor wires (which may be removed if not required)

Currently available to fit the following:

Part No	OE No	Vehicle
BA 2194	STC9190K	Range Rover & Disco – Front
BA 2195	STC1879K	New Range Rover and Disco2 – Rear
BA 2196	STC1880K	Disco2 – Front
BA 2198	STC9189K	Range Rover & Disco – Rear
BA 2198	STC1276K	Range Rover & Disco – Rear
BA 2199	STC9187K	Discovery – Front



BRAIDED BRAKE HOSE

Braided Stainless Steel Brake Hoses are available to replace the standard rubber flexible hoses and offer a more durable alternative. TUV approved.

Part No	Vehicle	Hose Qty
BA 163*	Discovery 89 – 92 to KA	5
BA 213	Discovery 92 – 94 KA – LA	5
BA 214*	Discovery 94 MY on (ABS)	4
BA 214A	Discovery 94 MY on (non ABS)	3
BA 218	Discovery 2	6

Please specify exact model when ordering.

*Available from stock 50mm extra length. (Add 'L' to ref. no. when ordering)

Others sizes are available at special order.



SLOTTED and DRILLED BRAKE DISCS

The ultimate in Braking Performance

These Ultra Heavy Duty rotors offer additional durability and improved stopping power. Designed with Police, Ambulance and Military in mind these Brake Discs are directionally slotted (left/right).

- ❖ INCREASES Pad Bite ❖ REDUCES Fade ❖
- ❖ DELIVERS exceptional braking performance. ❖

All sold as matching pairs. Currently available to fit the following:

Part No	OE No	Description	Vehicle
BA 2203	FRC7329S	Front solid	Disco 1
BA 2204	FTC902S	Front vented	Disco 1
BA 2205	FTC1381S	Rear solid	Disco 1
BA 2207	NTC8781S	Rear	Disco 2
BA 2208	ANR4582S	Front	Disco 2

Replacement Slotted and Drilled Discs

Part No	OE No	Description	Vehicle
BA 1600	FRC7329HP	Front solid	Disco 1
BA 1601	FTC902SHP	Front vented	Disco 1
BA 1602	FTC1381HP	Rear solid	Disco 1
BA 1605	ANR4582HP	Front	Disco 2

WHEEL ADAPTER SET

To convert the stud pattern of the wheels fitted to your vehicle to allow fitment of different wheels.

BA 3413

Wheel Adapter set (4) converts the Disco 1, RR Classic or Defender wheel stud pattern to that of a P38 RR or Discovery 2. (Not suitable for RR/Disco pre 92). Some vehicles may require extended plastic arches.



BA 3414

Wheel Adapter set (4) converts Disco2 and P38 RR to stud pattern of L322 RR allowing fitment of new style wheels.



BA 3415

Wheel Adapter set (4) converts Disco, RR Classic and Defender to L322

WHEEL SPACERS

Kit of 4 Spacers in alloy with all studs and nuts

BA 3408 30mm Discovery 2

BA 3410 30mm Discovery



SPECIAL PERFORMANCE EQUIPMENT – AXLE & STEERING

Also see
KAM Differentials
on pages 126 - 129



DETROIT DIFF LOCKER

The Detroit Locker is a fully automatic locking traction differential that is well known for premium performance and dependable operation. Preload devices between the side gears deliver 100% torque and power to both drive wheels yet unlock automatically to permit necessary wheel speed differentiation. The Detroit Locker is trouble-free as it does not require service adjustments or special lubricants. Easy to install,

no special tools or case modifications required. One year Limited Warranty.

BA 207 To suit Rover Differential. 10 spline, Locker (inc Carrier)*

BA 207A To suit Rover Differential. 24 spline, Locker (inc Carrier)*

* Please specify spline type when ordering.



DETROIT TRUE TRAC

This unit features a gear-type limited slip design (no clutch or friction plates to wear out). Its positive gear action automatically splits the torque with none of the steering problems associated with other traction 'diffs'. Power transfer is so smooth that it is unnoticeable through the steering wheel when fitted in front drive steering axles. It performs as a standard differential on normal

highway driving – then automatically engages when needed in wet, muddy or icy conditions.

Truetrac Diff Locker

BA 209 to suit Rover Differential (10 spline – Rear)

BA 209F to suit Rover Differential (10 spline – Front)

BA 209A to suit Rover Differential (24 spline – Rear)

BA 209AF to suit Rover Differential (10 spline – Front)

A.R.B. AIR LOCKER DIFFS

A manually lockable differential which is operated at the driver's discretion by the push of a button. Locking and unlocking of the 'diff' is extremely rapid and can be achieved at any vehicle speed.

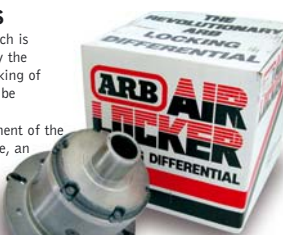
Installation involves bolt in replacement of the original equipment differential centre, an air compressor and in-vehicle switch. Can be fitted to both front and rear axles without compromising on-road performance.

BA 205 To suit Rover Differential. 10 spline*

BA 205A To suit Rover Differential. 24 spline*

* Please specify spline type when ordering.

NOTE: All A.R.B. Diff Lockers require compressor which is available separately, order ref: – **BA 215**



DIFF LOCK SPACER RING

Required to allow fitment of above Diff Locks on vehicles with a 4:7:1 ratio diffs. Includes extended bolts. To suit relevant vehicles.

BA 205S Spacer Ring

CROWN WHEEL

4.1:1 Crown Wheel and Pinion, suitable for off-road use where high ratio (low speed) manoeuvrability is required. Replaces standard set version on fine spine axles. May need spacer ring for other applications.

BA 5700 – Crown Wheel



HEAVY DUTY HALF SHAFTS

Increased strength shafts for longer durability. Discovery 1 models require fitment of Defender CV joints and driving members. Discovery 2 models are a direct replacement for original shafts.

Heavy duty half shafts

BA 5752	Disco 1	Front	LH	23/24 Spline
BA 5753	Disco 1	Front	RH	23/24 Spline
BA 5756	Disco 2	Front	LH	with CV Joint
BA 5757	Disco 2	Front	RH	with CV Joint
BA 5758	Disco 2	Rear	LH	
BA 5759	Disco 2	Rear	RH	



HEAVY DUTY CV JOINTS

These are replacement for standard CV Joints giving a heavy duty option, on the BA 5760. This converts from a 32 spline inner to a 23 spline which allows the fitment of heavy duty inner half shafts.

The BA 5761 is as per the BA 5760 but without the ABS facility.

BA 5760 H/duty CV joints (Late) - Pair

BA 5761 H/duty CV joints with ABS (Late) - Pair (Equivalent STC3051)

LAND ROVER DISCOVERY

Parts and Accessories suitable for All Land Rovers from BEARMACH Ltd

HEAVY DUTY ADJUSTABLE BALL JOINTS

Adjustable rear differential ball joint. Just take up the slack as it wears. Supplied without gaiter. Suitable for Defender, Discovery and Range Rover Classic.

TRE 76RS – Heavy Duty Ball Joints (Adjustable)



TRE 76RS



BA 223 - 226

HEAVY DUTY DRIVING MEMBERS

Heavy duty driving members with screw on dust cap. Direct replacement for original member with superior material specification, and longer splines.

FTC859A – Heavy Duty Driving Member to suit Defender, Disco and RR Classic

FTC859AN
Spare Nut



QUICK RATIO STEERING BOXES

2.9 turns lock to lock. These Steering Boxes offer a quicker and sharper response when needing to turn to full lock.

BA 225 – RHD (Disco 1)
BA 223 – RHD (Disco 2)

BA 226 – LHD (Disco 1)
BA 224 – LHD (Disco 2)



HEAVY DUTY STEERING PARTS

These Steel Track Rods are rally proven. Ideal for the off-road enthusiast and come complete with BM greaser ball joints. Features: No steering damper required. The heavy steel takes stress off the ball joints. Rods and joints last longer.



BA 220 – To suit Range Rover, Disco and Defender
BA 222 – To suit Discoveries from '93
BA 2240 – To suit all Discovery 2s

EXPANSION TANK

This cooling system Expansion Tank is manufactured in aluminium for strength and durability - it directly replaces the original ESR63 plastic tank.

BA 2324 – Expansion Tank

POWER STEERING RESERVOIR

Manufactured in aluminium for strength and durability - this power steering reservoir is a direct replacement for the original.

BA 2323 – Power Steering Reservoir



SPECIAL EQUIPMENT – ELECTRICAL



ELECTRIC FAN KITS

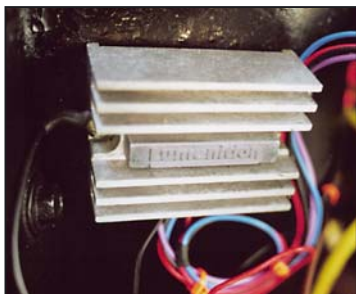
The electric fan kit replaces the belt driven unit. Simply remove fan from water pump hub, then fix electric fan through radiator with special fixings.

- BA 031** Secondary Electric fan Kits. Suitable for all Land Rovers
- BA 031A** Primary Double Electric fan Kit. For extra cooling
- BA 031T** Thermostat to suit above
- BA 031K** Fitting Kit to suit above



IGNITION LEAD SETS FOR V8 ENGINES

- BRA 2001** – To suit early 4.0L and 4.6L
- BRA 2002** – To suit late 4.0L and 4.6L



LUMENTION KITS

Do away with the points and replace with breakerless ignition system for increased efficiency and accurate tuning.

- BA 137** V8 fitting kit

To fit the above kit you will also need:

- BA 140** Ignition module



CRUISE CONTROL KIT

The ideal enhancement to help you drive in a more relaxed and comfortable manner on those longer motorway journeys. It will help reduce fuel consumption and avoid accidental speeding.

The kit is suitable for all TD5 models with electronic throttles. It operates by intercepting throttle pedal signals and will disengage when you touch the brake or clutch. Includes fitting instructions and column mounted switches for operation - uses OEM parts and fits into existing connections.*

- BA 5541** Cruise Control Kit to suit Discovery TD5

* Note: Photograph shows a universal kit - the TD5 kit uses OEM switches and connections not illustrated here



TD5 RELOCATION LOOM

This extra length loom allows you to reposition the ECU to a more convenient position - out of the way of water incursion etc. (approx. 2m).

- BA 4202** – TD5 Relocation Loom



INTERIOR ACCESSORIES

It's all very well having the best vehicle for some off-road adventures but here's a few creature comforts to enhance your Discovery's interior.



DOG GUARD

Made from 2" wire mesh welded to frame for a rattle free construction. Black nylon coating.

- Features:
- ❖ Easy to install and remove
 - ❖ Rear seat can be folded down without removing Dog Guard.
 - ❖ Will fit both 2 and 4 door models.

BA 2055 – Fits models up to 1999

BA 2057 – Fits all Discovery models from 1999 to 2005

GENUINE MESH DOG GUARD

STC50323 – Genuine original equipment Mesh Dog Guard to fit Discovery 2

GUN/UMBRELLA RACK

Formed and welded steel. Black nylon coated.

Easily clips onto Dog Guard. Supplied as pairs these clips allow 3 guns or umbrellas to be carried one above the other

BA 087 – Gun rack to fit dog guard
BA 2055



MOULDED BOOT LINERS

As effective as usual boot liners but with a difference – these can be rolled up when not in use and stored in the vehicle. They spring back into shape when unrolled and they have 4" sides to keep the muck in.

BA 3143 Moulded Boot Liner for Discovery 1

BA 3144 Moulded Boot Liner for Discovery 2 (designed for 7 seater but will fit standard model)



MATS

Hard-wearing Mat sets specifically shaped to suit all Discoveries. All mats have in-built heel pads on both sides for longer life. Please specify colour when ordering.

For Discovery – (3/5 door models)

- BA 065** 3 Piece mat set in Blue
- BA 065A** 3 Piece mat set in Grey
- BA 080** 3 Piece mat set in Beige
- BA 067** Rear cargo area mat in Blue
- BA 067A** Rear cargo area mat in Grey
- BA 069** Rear cargo area mat in Beige



HEAVY DUTY RUBBER MATS

These quality rubber mats are strong and waterproof. Their weight ensures that they do not move about in the vehicle and keep original carpets clean.

BA 3502 – Pair Rubber Mats for Discovery (Front)

BA 3503 – Pair Rubber Mats for Discovery (Rear - 2nd row)

BA 3504 – Pair Rubber Mats for Discovery2 (Front)

BA 3505 – Pair Rubber Mats for Discovery2 (Rear - 2nd row)

WATERPROOF SEAT COVERS

Pair of Waterproof Seat Covers available in Grey. Tailored fitting, quickly and easily fitted and removed. Ideal for farmers, builders, surveyors and all outdoor activities.

STC8171 To fit Discovery – front only (not Disco2)

STC8170 To fit Discovery – front and rear - split seat only - (not Disco2)





Dashboard Curl?

Before
After

DASHBOARD REPAIR KIT

Does your Discovery suffer from the dreaded "Dashboard Curl" – a common problem with earlier Discos – then this is the simple answer. A neat plastic trim, supplied as a two-part kit with self tapping screws, to give the dashboard edge a better-than-original finish. (Not for Disco2).

BA 1500 – Dashboard repair kit in Beige

BA 1501 – Dashboard repair kit in Grey



GEAR KNOBS

Add a touch of class with this range of gear knobs. Either cast in Aluminium with black printed graphics or in wood effect finish which look great with our interior trim kits.

BA 3812W	Auto Knob Shell	Wood	Disco 2
BA 3833	Door Pull Set	Wood	Disco 2
BA 3807	Trans Box - No Diff Lock	Alu	Disco
BA 3803	R380	Alu	Disco
BA 3806	Trans Box - No Diff Lock	Alu	Disco
BA 3803W	R380	Wood	Disco
BA 3802	LT77	Alu	Disco
BA 3806W	Trans Box - Diff Lock	Wood	Disco
BA 3810	Handbrake Grip	Alu	Disco/Disco 2
BA 3810W	Handbrake Grip	Wood	Disco/Disco 2



RACE RALLY HARNESS

Ideal for off road use, these three point harnesses securely hold the driver and passengers in place. Mounts on lower seat belt fixings but top mount will need to be repositioned.

BA 2154 – Race Rally Harness

STEERING WHEELS



3 SPOKE WHEEL

A stylish three spoke, leather trimmed steering wheel - available with chrome or black spokes.

- BA 150** 14" Vinyl wheel.
- BA 151** 15" Leather wheel



Steering Wheel Boss to suit Discoveries 89-94

BA 156 Steering Wheel Boss to fit BA 150 and BA 151

LAND ROVER DISCOVERY 3

Parts and Accessories suitable for All Land Rovers from BEARMACH Ltd

Launched in 2004 the new Discovery 3 has quickly become the class-leading 4x4 against which all others are measured. Bearmach are able to offer a great range of accessories to enhance and, dare we say, improve your Disco 3. We are always developing the range of accessories available so make sure you check out our website for up-to-date information.



DISCOVERY 3 – Original Equipment

Many of the range of accessories on these pages are supplied as original equipment for the Discovery 3 from Land Rover – so you can be assured of their quality and design. The items below are always held in stock yet are not illustrated here.

VUB501430	Tow Bar
VUB501210	'A' Bar (no winch)
VCF500060PVJ	Front Seat Covers
VCF500151PVJ	Rear Seat Covers – 3 individual
VCF500070PVJ	Rear Seat Covers 60/40 split
VCF500150PVJ	Rear Seat Covers 3rd Row

SCUFF PLATES

To protect the door sills of your Disco 3 - these genuine Scuff Plates are highly polished chrome with striped etched design. Easily fitted - no drilling required. Suits front and rear doors - supplied as pair.

EBN500041 Sills Scuff Protection in Stainless Steel (pair)



LAMP GUARDS

More than just a cosmetic addition for your Disco 3 - these genuine Lamp Guards will help protect the valuable light from road debris and the inevitable knocks when off-roading or even in the supermarket car park. Easily fitted and supplied with all fixing and instructions.

VUB501200	Lamp Guards Front (Set of 2)
VUB501380	Rear Lamp Guards (plastic)
VUB502590	Rear Lamp Guards (aluminium)



3

Original Equipment – SIDE STEPS, SIDE TUBES and SIDE PROTECTION STRIPS

The following range of accessories is supplied as original equipment for the latest Discovery 3 – so you can be assured of their quality and design.

- DGJ500010PMA** Door Protection Strips
- VTK500010** Side Steps
- VTD500010** Side Tubes – Black
- VTD500020** Side Tubes – Same design as VTD500010 above but in Stainless Steel



STAINLESS STEEL SIDE STEPS

A new style side step, designed for Disco 3, P38 and L322 Range Rovers. They have a polished stainless steel plate, with an aluminium under construction. Rubber anti-slip strips ensure safer exit and entry to the vehicle. TUV approved.

BA 4510 – Stainless Steel Side Steps

SIDE PROTECTION STRIPS

These rubber strips are easily fitted to your vehicle to aid protection against minor dings and scrapes. With a chrome insert they are also pleasing on the eye.

BA 4400 – Discovery 3 Side Protection Strips

RUBBER MATS

Essential for keeping your Disco 3's interior as good as new - These genuine parts are heavy duty, made to measure and are supplied with all necessary fixings.

- EAH500050PMA** Rubber Mats – Front LHD
- EAH500052PMA** Rubber Mats – Front RHD
- EAH500070PMA** Rubber Mats Rear Luggage Compartment
- EAH500100PMA** Rubber Mats Rear 3rd Row



LAND ROVER DISCOVERY 3

Parts and Accessories suitable for All Land Rovers from BEARMACH Ltd

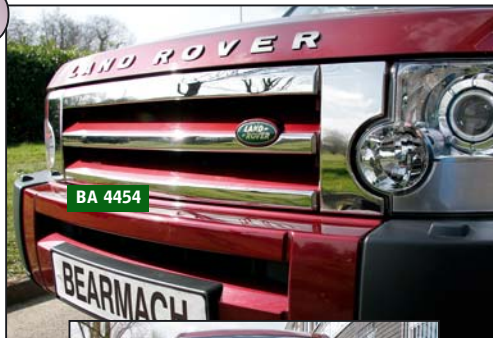
CHROME ACCESSORIES for Disco3

Add that extra touch of luxury to your Discovery3. This range of metal fittings are bright chrome plated and easily fit into position with the double sided tape fixed to the reverse side.

- BA 4454** Metal chrome Grille for Disco3
- BA 4458** Metal chrome Door Handle Set
- VUB503880MMM** Metal chrome Mirror Cover



VUB503880MMM



BA 4454



BA 4454



BA 4460/1

FOG LAMP BEZEL for Disco3

Moulded in hi-impact plastic chrome plated finish. Easily fitted, no drilling required.

- BA 4460** DXB500041MMM Fog Lamp Bezel (RH)
- BA 4461** DXB500051MMM Fog Lamp Bezel (LH)



BA 4458



INTAKE GRILLES for Disco3

Moulded in hi-impact plastic and spray finished in silver. Easily fitted, no drilling required.

- JAK000065MMM** Intake Grilles for Disco3



INTAKE GRILLES for Disco3

Moulded in hi-impact plastic chrome plated finish. Easily fitted, no drilling required.

- BA 4459** Intake Grilles for Disco3

3 LAND ROVER DISCOVERY

DISCOVERY 3 various accessories



SNORKEL for Disco3

Fitting a raised air intake and wading kit to your vehicle means cleaner air in dusty conditions and improved wading ability in wet or flooded conditions.

BA 2129
Safari Snorkel for Disco3



DISCREET WINCH MOUNT for Disco3

Discreet winch mount for Discovery 3 - totally hidden behind number plate. Suitable for most low-line winches but solenoid box may need to be re-positioned or radio control used. Bumper modification required.

BA 7805 Winch Mount for Disco3



Disco3 SPARE WHEEL CARRIER

The one accessory many think is missing from the Disco 3. Sturdily built and designed to be mounted directly to the chassis through the rear bumper. Hinges aside to allow access to the rear door and locks into position. Black powder coating finish. Fit two if you want. Requires cutting of rear bumper.

BA 7806 Disco3 Spare Wheel Carrier



TOWBAR ELECTRIC WIRING KIT

YWJ500201 - N+S-Type wiring kit which clips into existing harness (Discovery 3)



PERSPEX WEATHER-SHIELDS

Made from perspex, easily fits to passenger and driver's doors to stop rain penetration when on the move. Reduces draughts yet still allows good ventilation.

- VUB502390** Perspex weathershields for Disco3 (set of 4)
- BA 4410** Perspex weathershields for front Disco3 (pair)
- BA 4411** Perspex weathershields for rear Disco3 (pair)



High Air Flow with Excellent Filtration. Ideal for extended use in dirty and dusty off-road conditions. 10 Year / Million Mile Limited Warranty. Economical, a K&N Air Filter Will Last the Life of Your Vehicle.

PHE00012K K&N Filter for Discovery 3
BA 2317 K&N Cleaning Kit



PIPERCROSS PERFORMANCE AIR FILTERS

We at Bearmach are pleased to offer this range of Pipercross Performance Air Filters made exclusively to suit all Land Rovers.

Numerous Champion Race and Rally Teams have proven that Pipercross Air filters offer:

- ★ Maximised Airflow
- ★ Extra Torque
- ★ Additional BHP
- ★ Increased Acceleration
- ★ Washable and Re-Useable
- ★ Limited Lifetime Warranty

BA 5819 Pipercross filter for Disco3 - all models

BA 5800 Pipercross filter universal cleaning kit

LAND ROVER DISCOVERY 3

Parts and Accessories suitable for All Land Rovers from BEARMACH Ltd



SUMP GUARD for Disco3

Replaces plastic cover of towing eye and requires some modification of front bumper. Available in natural aluminium or sprayed black

- BA 7800** Sump Guard for Disco3 - Black
- BA 7800S** Sump Guard for Disco3 - Aluminium

UNDERBODY PROTECTION for Disco3

Front underbody protection in heavy gauge aluminium. These items are direct replacements for the originals and offer much greater protection for vulnerable areas. Apertures are provided to allow easy access for servicing without removing the guard.

The Gearbox guard has an extension which provides protection for the transfer box.

- BA 7801** Front underbody protection for Disco3
- BA 7802** Gearbox protection for Disco3

SLOTTED and DRILLED BRAKE DISCS

The ultimate in Braking Performance

These Ultra Heavy Duty rotors offer additional durability and improved stopping power. Designed with Police, Ambulance and Military in mind these Brake Discs are directionally slotted (left/right).



- ❖ INCREASES Pad Bite ❖ REDUCES Fade ❖
- ❖ DELIVERS exceptional braking performance. ❖

All sold as matching pairs. Currently available to fit the following:

Replacement Slotted and Drilled Brake Discs

Part No	OE No	Description	Vehicle
BA 1616	SDB000602	Front	Disco3 4.0V8 & 2.7V6 to 5A
BA 1617	SDB000612	Front	Disco3 4.4V8 to 5A
BA 1619	SDB000635	Rear	Disco3 2.7 & 4.0 5A to 6A
BA 1620	SDB000645	Rear	Disco3 4.4 Rear 5A to 6A

RADIATOR GUARD for Disco3

Sturdily moulded in heavy duty aluminium to protect the most vulnerable areas of the radiator.



- BA 7803** Radiator Guard for Disco3



SILL GUARD for Disco3

Aluminium sills to replace plastic originals. Black vinyl coated. No drilling required.

- BA 7804** Sill Guard for Disco3